AMENDMENT TO THE SPECIFICATION

Please replace the paragraph at page 6, lines 32-34 and page 7, lines 1-2 of the specification with the following paragraph:

Suitable foam destabilizers include those that fall under the general category of non-ionic surfactants. One class of suitable non-ionic surfactants includes the alkoxylated alcohols including ~~ethoxylated and~~ propoxylated alcohols. Suitably, the ~~alkoxylated~~ propoxylated alcohol has about 8 to about 16 carbon atoms, more suitably about 9 to 11 carbon atoms.

Please replace the paragraph at page 7, lines 3-7 of the specification with the following paragraph:

A specific example of a suitable alkoxylated alcohol includes, but is not limited to, DEGRESSAL® SD 20, a propoxylated alcohol having a molecular weight of 1320 g/mole available from BASF Corp. in Mount Olive, NJ. ~~Ethoxylated alcohols are commercially available from the Dow Chemical Co. in Midland, MI under the tradename of TERGITOL®.~~

Please replace Table 1 on page 16 of the specification with the following Table 1:

Table 1

Raw Material	Tradename	Function	Wt-%
Oleyl ether carboxylate, 10 moles ethoxylation	EMULSOGEN® COL 100	Lubricant	7.5
Sodium alkyl naphthalene Sulfonate; 50% active	PETRO® LBA	Coupling agent	7.0
C_9-C_{11} propoxylated ~~Alkoxylated~~ alcohol	DEGRESSAL® SD 20	Defoamer/surfactant	5.0
Chloralyl triaza azoniaadametane	DOWICIL® 75	Biocide/preservative	0.13
Dodecyl/tetradecyloxypropyl-1, 3-diaminopropane	TOMAH® DA 1618	Corrosion inhibitor	2.85
Phosphated amine oxide	BURCOTERGE® PAO-35	Corrosion inhibitor	0.50

Dicarboxylic acid mixture	SOKALON® DCS	Corrosion inhibitor	0.85
Sodium gluconate, granular	Sodium Gluconate FCC/USP	Chelates iron; rust inhibitor	2.00
Water, zeolite softened	Soft Water		73.41
Sodium hydroxide; 50%	NaOH 50%	pH adjuster	0.76

Please replace the paragraph at Page 23, lines 9-12 of the specification with the following paragraph:

Example 1 contained the propoxylated ~~alkoxylated~~ alcohol foam destabilizer and exhibited superior performance over the same composition with no foam destabilizer. The foaming characteristics of the other types of foam destabilizers in table 9 are shown in table 10.

Please replace Table 13 on page 26 of the specification with the following Table 13:

Table 13

Raw Material	Tradename	Function	Ex 3	Ex 4
Oleyl ether carboxylate, 10 moles ethoxylation	EMULSOGEN® COL 100	Lubricant	7.5	9.00
Sodium alkyl naphthalene Sulfonate; 50% active	PETRO® LBA	Coupling agent	7.0	7.00
C_9-C_{11} propoxylated ~~Alkoxylated~~ alcohol	DEGRESSAL® SD 20	Defoamer/surfactant	3.50	5.00
Chloralyl triaza azoniaadametane	DOWICIL® 75	Biocide/preservative	0.20	0.130
Dodecyl/tetradecyloxypropyl-1, 3- diaminopropane	TOMAH® DA 1618	Corrosion inhibitor	2.85	2.85
Phosphated amine oxide	BURCOTERGE® PAO-35	Corrosion inhibitor	0.50	0.50
Dicarboxylic acid mixture	SOKALON® DCS	Corrosion inhibitor	0.85	0.85
Sodium gluconate, granular	Sodium Gluconate FCC/USP	Chelates iron; rust inhibitor	2.00	2.00
Water, zeolite softened	Soft Water		72.92	73.41
Sodium hydroxide; 50%	NaOH 50%	pH adjuster	1.18	0.76